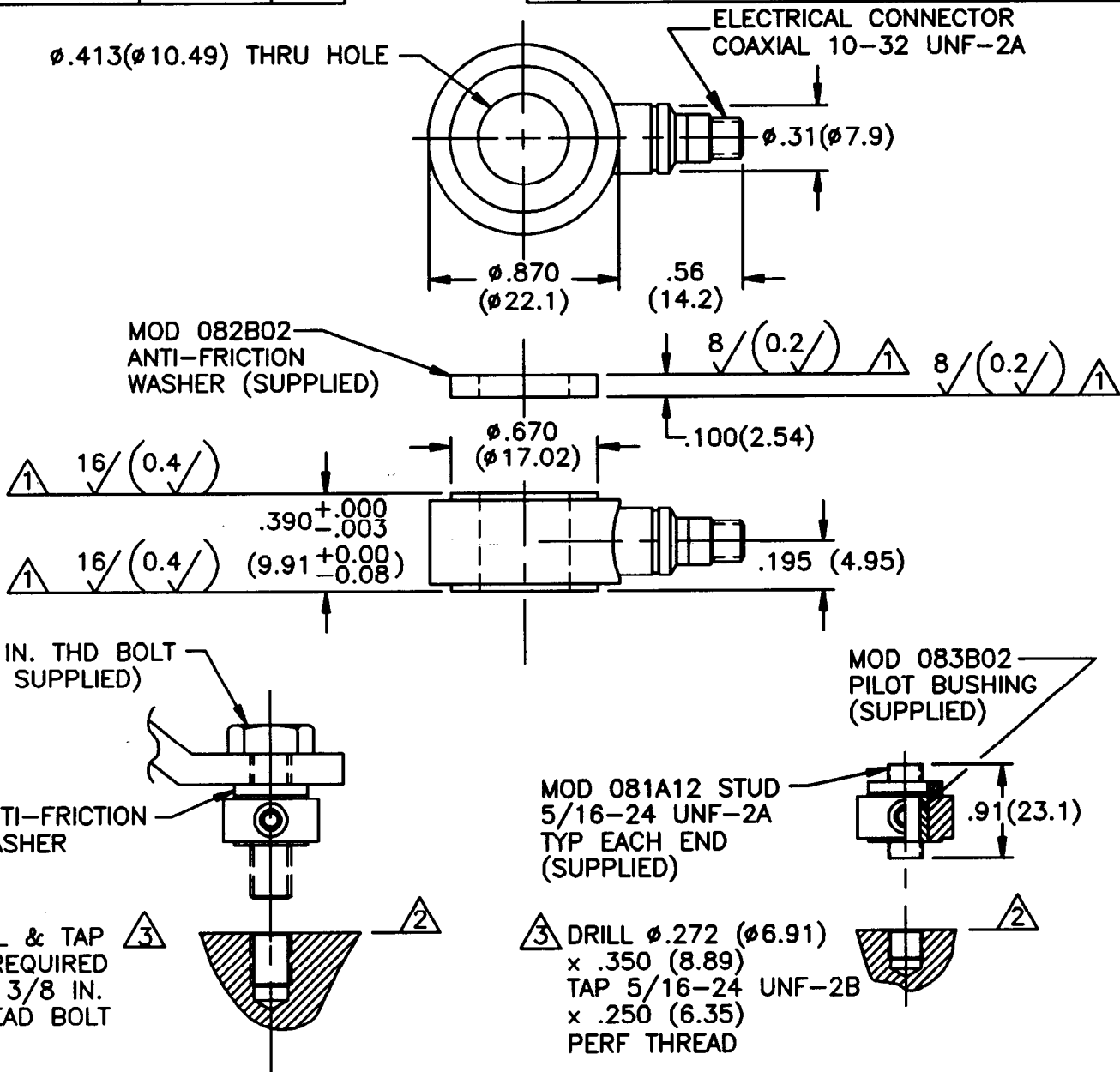


1220

APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D



3/8 IN. THD BOLT
(NOT SUPPLIED)

ANTI-FRICTION
WASHER

DRILL & TAP
AS REQUIRED
FOR 3/8 IN.
THREAD BOLT

MOD 083B02
PILOT BUSHING
(SUPPLIED)

MOD 081A12 STUD
5/16-24 UNF-2A
TYP EACH END
(SUPPLIED)

DRILL ϕ .272 (ϕ 6.91)
x .350 (8.89)
TAP 5/16-24 UNF-2B
x .250 (6.35)
PERF THREAD

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

Δ 3 DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN $\pm 1^\circ$.

Δ 2 MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001 (0.03) WITH AT LEAST 125/(3.2) FINISH.

Δ 1 THESE SURFACES FLAT AND PARALLEL TO WITHIN .001 (0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN	DATE	MFG	DATE	PCB PIEZOTRONICS, INC. 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 884-0001
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESES)	CHK'D	DATE	ENGR	DATE	
DECIMALS XX \pm .01 XXX \pm .005	DECIMALS X \pm 0.3 XX \pm 0.13	APP'D	DATE	DATE	DATE	
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE	INSTALLATION DRAWING MODEL 202B FORCE RING			
FILLETS AND RADII .003 - .005 (0.07 - 0.13)		CODE IDENT. NO. 52681		DWG. NO. 1220		SCALE: 1.33=1
						SHEET 1 OF 1