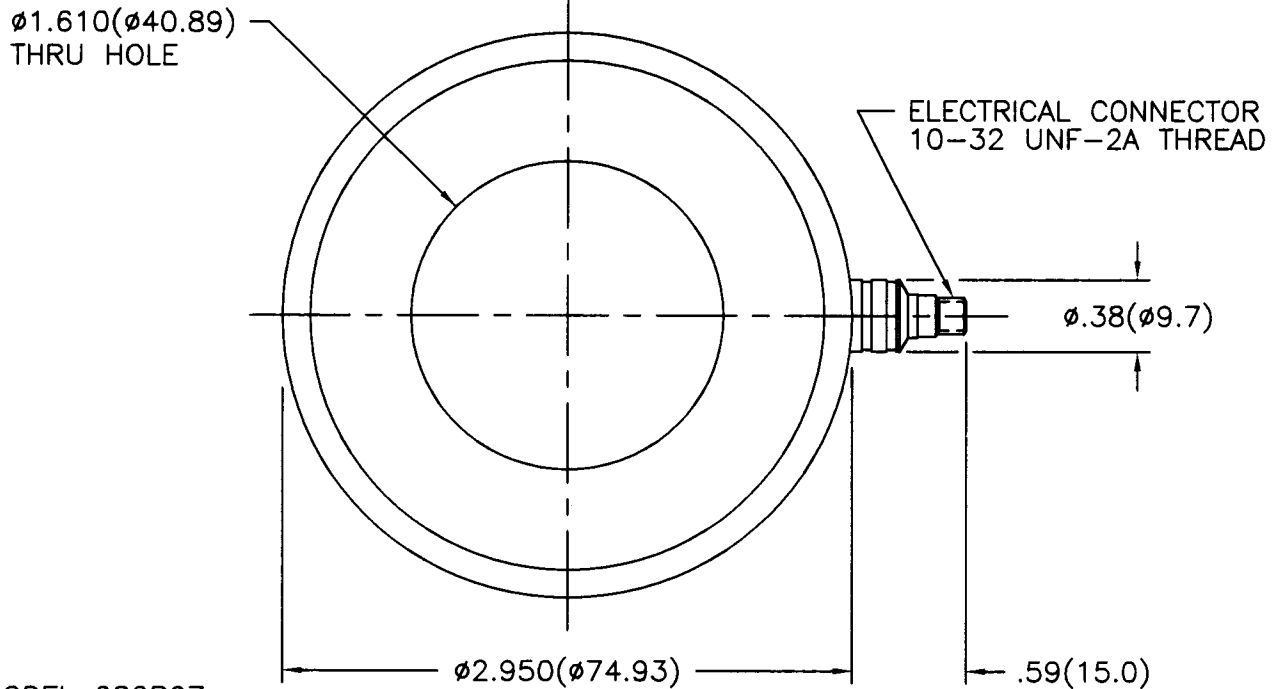


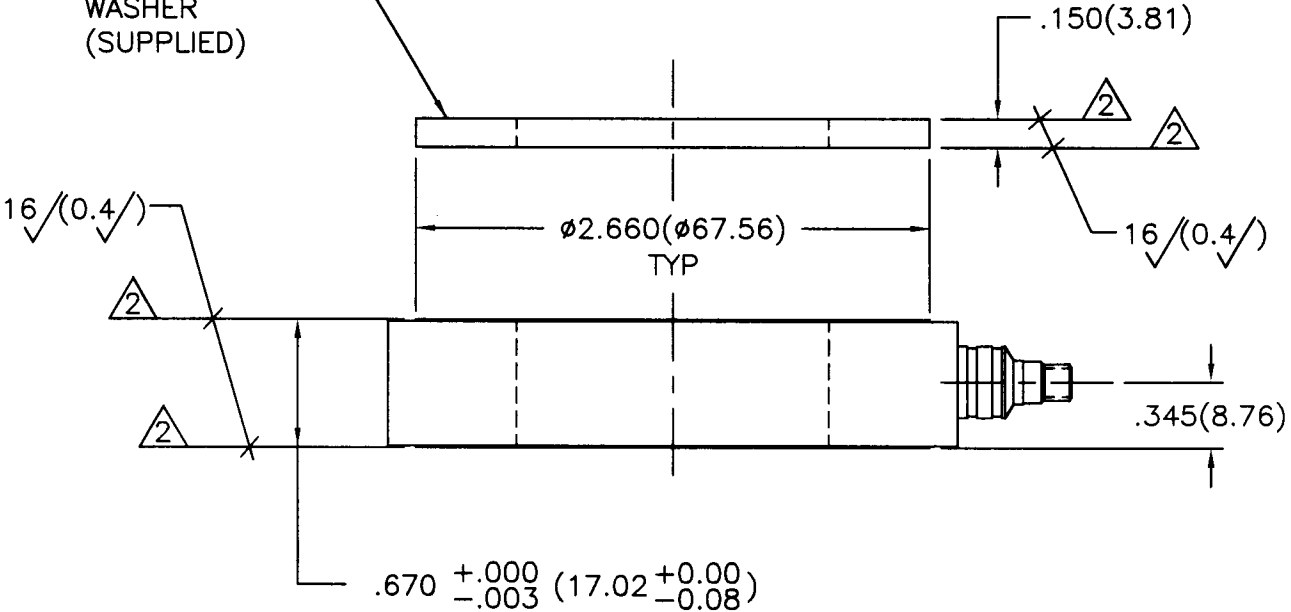
19552

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APPLICATION			REVISIONS				
NEXT ASS'Y	USED ON	VAR	REV	DESCRIPTION	ECN	DATE	APP'D



MODEL 082B07
ANTI-FRICTION
WASHER
(SUPPLIED)



THESE SURFACES TO BE FLAT AND PARALLEL TO WITHIN .001(0.03) TIR.

1.) SEE SHEET TWO FOR MOUNTING INSTRUCTIONS.

UNLESS SPECIFIED TOLERANCES		DRAWN	DATE	MFG	PC	CHK'D	ENGR	APP'D	TITLE	PCB PIEZOTRONICS	CODE IDENT. NO.	DWG. NO.
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	JDM	6-4-02			BW			INSTALLATION DRAWING	3425 WALDEN AVE. DEPEW, NY 14043	52681	19552
DECIMALS XX ±.01	DECIMALS XX ±0.3								MODEL M217B	(716) 684-0001 EMAIL: SALES@PCB.COM		
XXX ±.005	XXX ±0.13								FORCE RING			
ANGLES ±2 DEGREES	ANGLES ±2 DEGREES											
FILLET AND RADII .003 - .005	FILLET AND RADII (0.07 - 0.13)											
DD011 REV. B 03/13/98												

SCALE: FULL SHEET 1 OF 2

19552

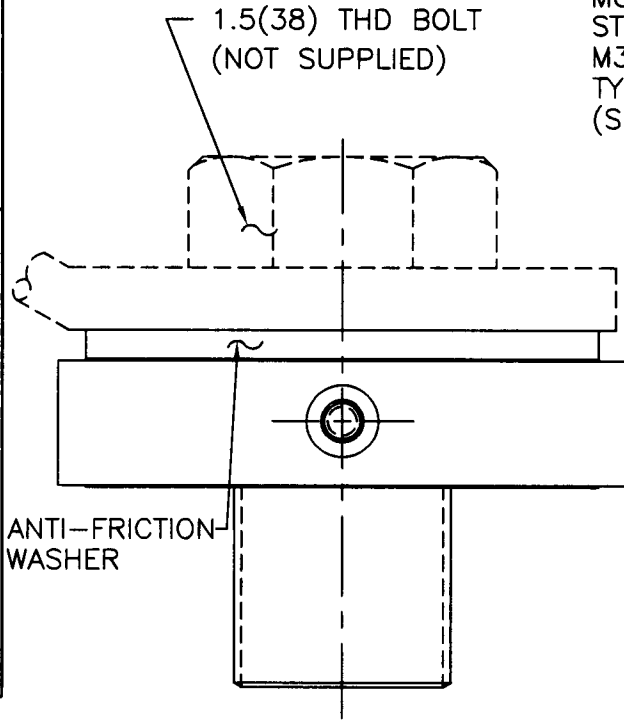
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APPLICATION

NEXT ASS'Y	USED ON	VAR

REVISIONS

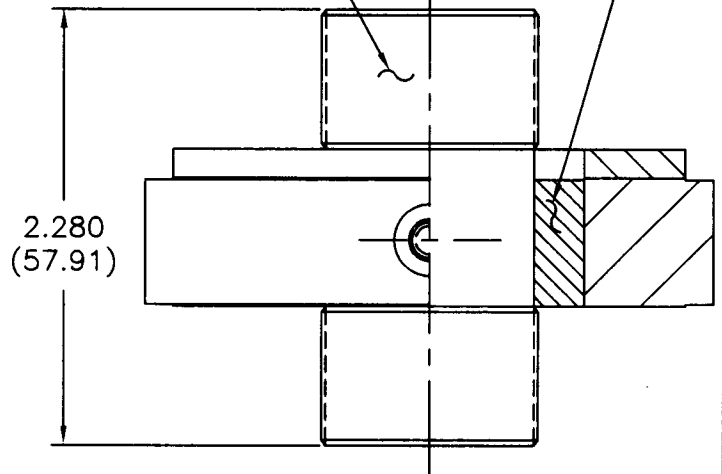
REV	DESCRIPTION	ECN	DATE	APP'D
	- SEE SHEET ONE -			



TYP BOLT MOUNTING
INSTALLATION

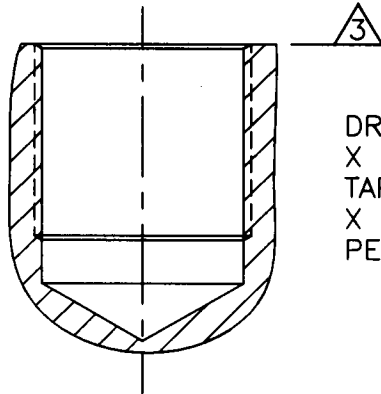
MODEL M081A17
STUD
M30 X 2.00-6g
TYP EACH END
(SUPPLIED)

MODEL M083B07
PILOT BUSHING
(SUPPLIED)

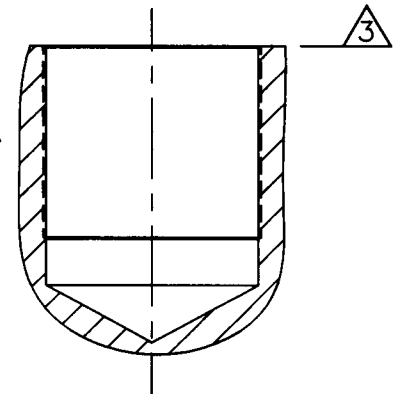


TYP STUD MOUNTING
INSTALLATION

DRILL & TAP ⁴
AS REQUIRED
FOR 1.5(38)
THD BOLT



DRILL $\phi 1.102(\phi 28.00)$ ⁴
X 1.25(31.8) ∇
TAP M30 X 2.00-6H
X 1.00(25.4) ∇
PERFECT THREAD



5.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

⁴ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm .001$ ".

³ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001(0.03) TIR WITH A 63/ (1.6/) FINISH.

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESES)
DECIMALS XX $\pm .01$	DECIMALS XX ± 0.3
XXX $\pm .005$	XXX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)

DRAWN	JDM	6.4.02	MFG	PSI	6/7/02
CHK'D	am	6/11/02	ENGR	YAB	6/11/02
APP'D	DWB	6/11/02	Sales	Jm	6/11/02

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CODE IDENT. NO. 52681

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