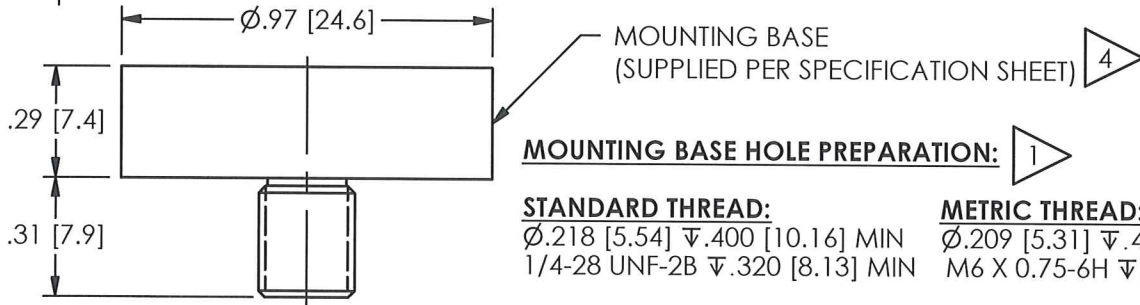
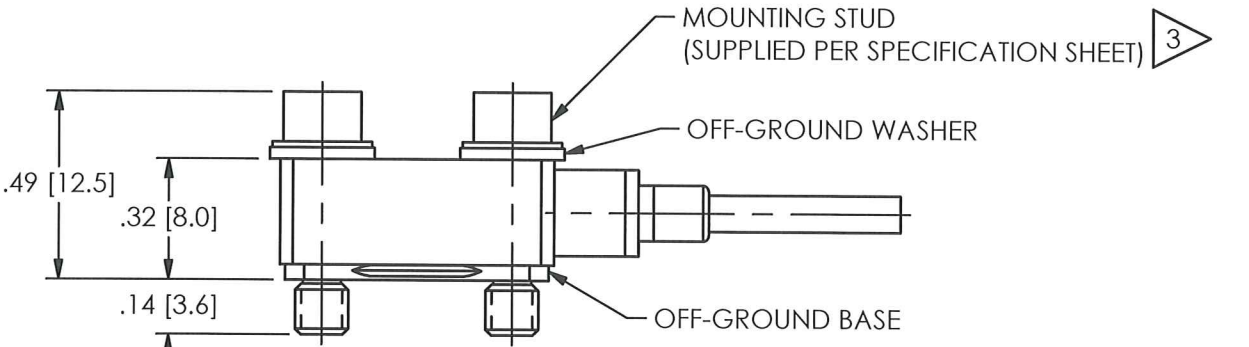
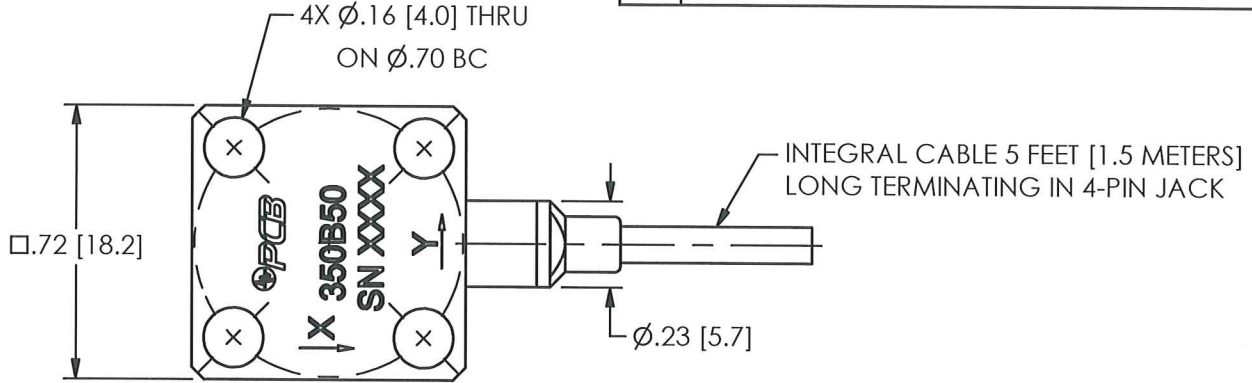


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REVISIONS		
REV	DESCRIPTION	DIN
C	UPDATE DRAWING TO MATCH BOM	35519

24325



MOUNTING BASE HOLE PREPARATION:

STANDARD THREAD:

Ø.218 [5.54] ∇ .400 [10.16] MIN
1/4-28 UNF-2B ∇ .320 [8.13] MIN

METRIC THREAD:

Ø.209 [5.31] ∇ .400 [10.16] MIN
M6 X 0.75-6H ∇ .320 [8.13] MIN

STUD MOUNTING HOLE PREPARATION:

4X Ø.110 [2.79] ∇ .23 [5.8] MIN
6-32 UNC-2B ∇ .15 [3.8] MIN
ON Ø.70 BC

- 4 RECOMMENDED MOUNTING TORQUE 2-5 FT-LBS [3-7 N-M].
- 3 RECOMMENDED MOUNTING TORQUE 5-9 IN-LBS [57-100 N-cm].
- 2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 [0.03] TIR OVER Ø1.0 [25.4], WITH A MINIMUM 32 [0.8] FINISH FOR BEST RESULTS.
- 1 DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	CHECKED	ENGINEER		
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	mor 7/13/11	gpm 7/13/11	EP 7/13/11		3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com
DECIMALS XX \pm .01 XXX \pm .005	DECIMALS X \pm .3 XX \pm .13	TITLE INSTALLATION DRAWING MODEL 350B50 TRIAXIAL SHOCK SENSOR			CODE IDENT. NO. 52681	DWG. NO. 24325
ANGLES \pm 2 DEGREES	ANGLES \pm 2 DEGREES				SCALE: 2X	SHEET 1 OF 1
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13					