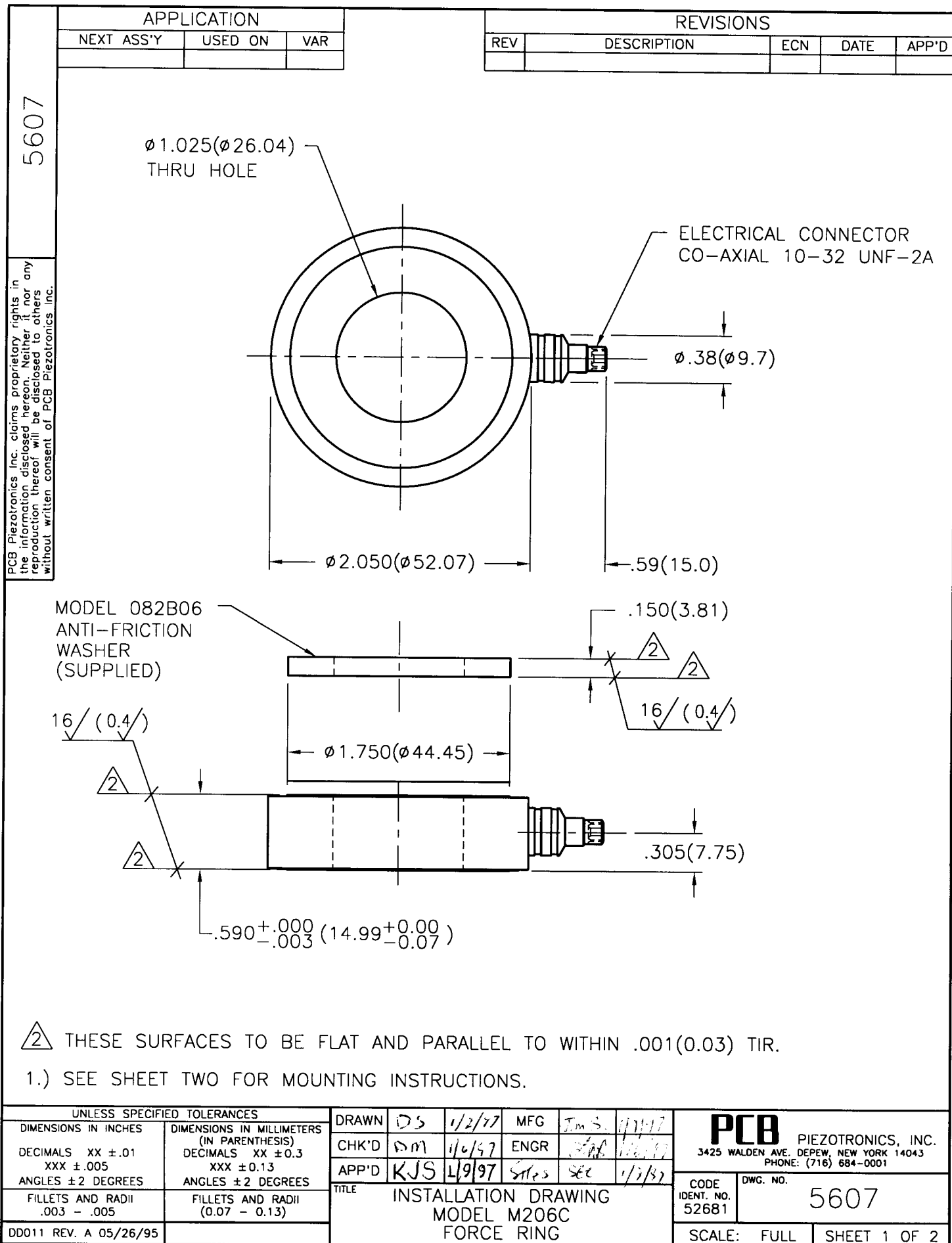




5607

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APPLICATION

NEXT ASS'Y	USED ON	VAR

REVISIONS

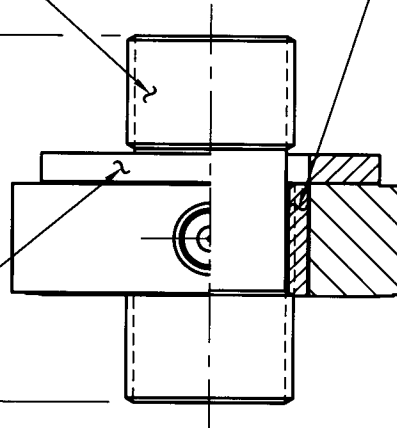
REV	DESCRIPTION	ECN	DATE	APP'D
	-SEE SHEET ONE-			

MODEL M081A16
STUD
M22 X 2.00-6g
TYP EACH END
(SUPPLIED)

MODEL M083B06
PILOT BUSHING
(SUPPLIED)

ANTI-FRICTION
WASHER

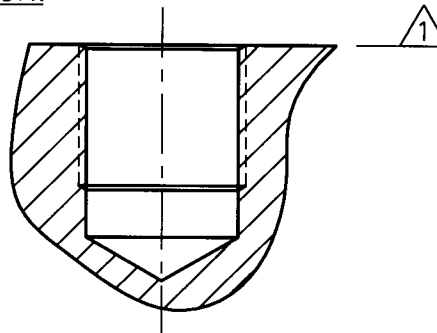
1.900
(48.26)



TYP STUD MOUNTING
INSTALLATION

MOUNTING HOLE PREPARATION:

DRILL $\phi .787(\phi .20.00)$ $\triangle 2$
X 1.00(25.4) ∇
TAP M22 X 2.00-6H
X .750(19.05) ∇
PERFECT THREAD



3.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

$\triangle 2$ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm .001^{\circ}$.

$\triangle 1$ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001(0.03) TIR WITH A $63/ (1.6/)$ FINISH.

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)
DECIMALS XX $\pm .01$	DECIMALS XX ± 0.3
XXX $\pm .005$	XXX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)
DD011 REV. A 05/26/95	

DRAWN	DS	1/2/97	MFG	JMS	1/1/97
CHK'D	DM	1/6/97	ENGR	7/9/97	1/6/97
APP'D	KJS	1/9/97	Sales	See	1/7/97

TITLE
INSTALLATION DRAWING
MODEL M206C
FORCE RING

PCB PIEZOTRONICS, INC.
3425 WALDEN AVE. DEPEW, NEW YORK 14043
PHONE: (716) 684-0001

CODE
IDENT. NO.
52681

DWG. NO.

5607

SCALE: FULL SHEET 2 OF 2